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精诚 | 创新 | 品质 | 服务

广东飞科机械集团

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飞科·智能

产品系列

Product seriation

▶ 圆瓶贴标机系列
Round bottle labeling machine series

▶ 平面贴标机系列
Plane labeling machine series

▶ 侧面贴标机系列
Side labeling machine series

▶ 全自动流水线贴标头系列
Production line labeling machine series

▶ 实时打印贴标机
Real time printing labeling machine series

▶ 专机系列
Specialized labeling machine series

▶ 配套系列
Ancillary machine series



FINECO

东莞市飞科自动化科技有限公司

国内领先贴标设备与智能化解决方案供应商

— 精诚 · 创新 · 品质 · 服务 —

品牌价值 | 社会责任 | 创新研发 | 精诚服务

Brand Value | Social Responsibility | Innovation Research | Sincere Service

- 精诚合作、各尽所能、精益求精、不断进取
Sincere cooperation, Each individual pitching, keep improving, keep moving
- 变革创新提高生产力，为客户及同仁创造价值、实现价值
Transformation and innovation raise productivity, create value for customer.
- 致力成为中国领先的贴标机及自动化设备解决方案名牌企业
Aim to be advanced labeling machine and automation equipment solution provider
- 诚信合作、精诚务实、进取担当
Honest Cooperation, Sincere pragmatic, Enterprising and responsible

飞科是一个新型的现代化企业。秉承“火炬精神，科技先导，面向世界，精诚务实，精益求精，不断进取，卓越品质，永创一流”的企业精神和科学管理，诚信务实重服务为社会创造更多价值的宗旨。

飞科人坚信只要不断努力学习，携手国内外高尖人才与国际接轨共同研发创新自主品牌，敢于拼搏的精神，为贴标自动化设备力创一流的先进企业。

Fineco is new-type modern enterprise, take" torch spirit, science and technology oriented, international exposure, sincere pragmatic, keep improving, keep moving, excellent quality, create first-class" as enterprise spirit and science management, honesty and pragmatic service, aim to create more value for society.

Fineco people believe keeping study hard, join with top talents in domestic and abroad to research and create individual brand. With struggle's spirit, Fineco create first-rate advanced enterprise for labeling automation equipment industry.

打造强有力的品牌形象
Build a strong brand image

价值观 Value

平等、尊重、沟通、激励
Equality, Respect, Communication, Stimulate

竞争力 Competitiveness

永争第一 永不模仿 Being the first forever, never imitate
永信精神 Believe forever
认真做事 诚恳做人 Work carefully, being Honest

管理理念 Management Philosophy

以理服人、以德服人、以制度服人
persuade through reasoning, overcome people with virtue, convince people by the system

设计理念 Design concept

让艺术和设计完美融合
Let art and design perfect integration

创新理念 innovative ideas

以创新为灵魂
Take innovation as the soul

质量理念 Quality Concept

细心、精心、用心，质量永保称心
Careful, Meticulously, diligently, Quality is always satisfactory

服务理念 Service Concept

没有挑剔的客户，只有自己做的不够完美
No picky customers, only we can do is perfect ourselves

企业方针 Enterprise Policy

打造企业宣传的新模式
Create a new model of corporate publicity

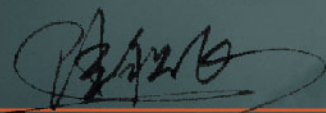
永信使命 Believe forever mission

营造客户、员工、股东、供应商及社会和谐双赢的局面
Create harmonious and win-win situation for customers, employees, shareholders, suppliers and society

战略目标 Strategic target

做自动化设备高端企业，向国内提供高效的品牌设备
Producing automation equipment high-end enterprise, offer high efficient brand equipment for domestic.

广东飞科机械集团
Guangdong Fineco Machinery Group


董事长 Chairman



☎ 400-966-4686



核心科学管理 Core scientific management

人性化管理 | 核心团队组织 | 系统科学运作

Human-based management | Core team organization | System science operation

- 核心团队、人性化、系统科学管理组织架构是“飞科”一直以来的运作良好基础。经长期的磨合与实践，不断的完善体系使飞科铸就了一支优秀的经营管理团队。长期以来对人才的引进与积极培训，使企业管理体系更加完善，执行力度简洁明了，部门之间的信息传达沟通更畅通，决策更高效。
- Core team, humanization, Systematic and scientific management of organizational structure are always solid foundation of “Fineco”. After long time's running and practice, constant improving system make “Fineco” become into a excellent business management team. Talent introduction and active training make enterprise management system better, execution is clear and concise, the communication between departments is better, decision-making more efficient.



核心团队



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飞科精神以人为本，凝聚核心运作，管理层踏实务实高效，具有强大的团队精神，具备对市场发展迅速多元化的应变能力。

Fineco spirit put people first, cohesive core operation. The management is pragmatic and efficient. With strong team spirit, Fineco has the ability to adapt to the rapid diversification of market development.



飞科拥有专业的技术咨询，培训和售后服务团队，给予客户最优质最快速的技术支持，以及24小时快速响应售后的服务体系。

Fineco have professional technology consult, training and after-sale service team, offer the most excellent and the most fast technology support for customers, set up 24 hours quickly response after-sales service system.

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飞科简介

Brief Introduction

贴标设备与智能化解决方案知名品牌

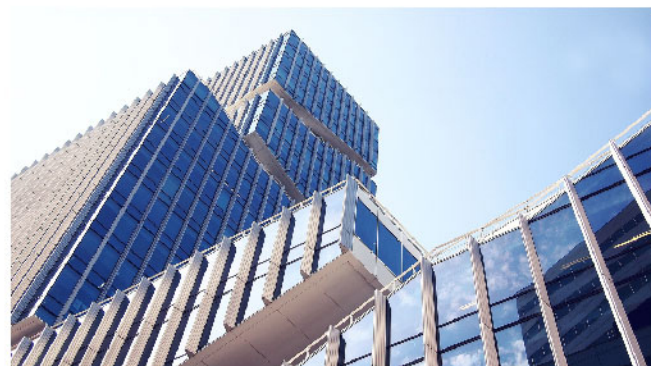
Labeling Equipment and Intelligent Automation Solution Brand

东莞市飞科自动化科技有限公司位于中国最具经济活力的国际制造名城广东省东莞市，是国内领先的贴标设备与智能化解决方案供应商。我们围绕客户的需求持续创新，与合作伙伴开放合作，致力于为中小企业、上市公司、国有企业及海外用户提供有竞争力的智能化解决方案和服务，持续提升客户体验，为客户创造最大价值。目前飞科智能设备及解决方案已经应用于日用化工、生物医药、食品、电子、塑胶五金、文教、印刷、饮料等行业，受惠人群超过 1 亿。

飞科始终坚持自主大胆创新，不断加大研发投入，我们认为只有掌握核心技术才能立足国内走向世界。主营产品包括：自动贴标机、自动旋盖机、理瓶机、智能流水线输送带、自动开封箱机、自动打包机、自动封切收缩机等 60 多款产品。产品除供应国内用户外，更远销到欧美及东南亚国家，深受客户一致好评。

飞科设备与目前国内市面上产品对比明显更智能化，人性化，更科学，更安全，更高效。产品已获得超过 6000 多家用户的验证，飞科通过多年的发展，已成为贴标机行业的知名品牌。飞科注重人才的引入及培养，目前大专以上学历占 60%。每年定期到专业人才市场及国内高校招聘及培养人才，为飞科后续发展提供强有力的人才支撑。飞科人继续以振兴民族工业为己任，为祖国繁荣，民族振兴，自己和所关心人幸福而不懈努力。

我们力争飞科成为用户的第一选择和最佳合作伙伴，成为深受用户喜爱尊重的品牌。我们的服务宗旨是：全力以赴，做到最好！



Dongguan Fineco Automation Technology Co, Ltd is located in Dongguan City Guangdong Province, which is the most economically dynamic international manufacturing city. Fineco is domestic advanced labeling equipment and intelligent automation solution supplier. We focus on customer's needs, insist sustainable innovation, cooperate with business partner, committed for small and medium enterprises, listed company, state-owned enterprise and oversea customers. Offering competitive intelligent automation solution and service. Continuously improve customer experience, create maximum value for customers. At present, Fineco intelligent equipment and solution have been applied to daily chemical, biology medicine, food, electronic, plastic hardware, education, printing, beverages etc industries, beneficiary more than 100 million customers.

Fineco always insist independent bold innovation, continue to increase funding for research and development, we think only master core technology, then we can based on domestic and go to the world. Our main product including: automatic labeling machine, automatic cap screwing machine, bottle unscrambler, intelligent production line conveyor belt, automatic opening and sealing machine, automatic packing machine, automatic sealing and shrink packaging machine and more than 60 models machine. Beside offer in domestic, and also selling to European, American and southeast Asian countries, well received by customers.

Fineco equipment is more intelligent, humanized, scientific, safe, efficient when compared with other company equipment. Machine have been get more than 6000 customer's verification, Fineco through many year's development, have become famous brand in labeling machine field. Fineco pay attention to talent's introduce and training, college degree or above is 60%, We will recruit and training talent from special talent market and domestic university each year. Offer strong support for Fineco Subsequent development. Fineco people take revitalizing the national industry as their own responsibility, work for the prosperity of the motherland, national rejuvenation, and human well-beings.

We try best to make Fineco become the first choice and the best business partner.

Become a brand that is loved and respected by users, our service aim: spare no pains, do the best

东莞市飞科自动化科技有限公司

Dongguan Fineco Automation
Technology Co., Ltd





资质荣誉 Qualification

精工铸造 | 精益求精 | 变革创新
Delicate casting | Keep improving | Change and innovation

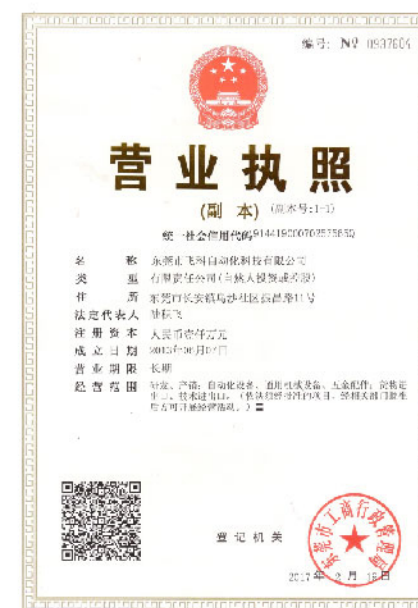
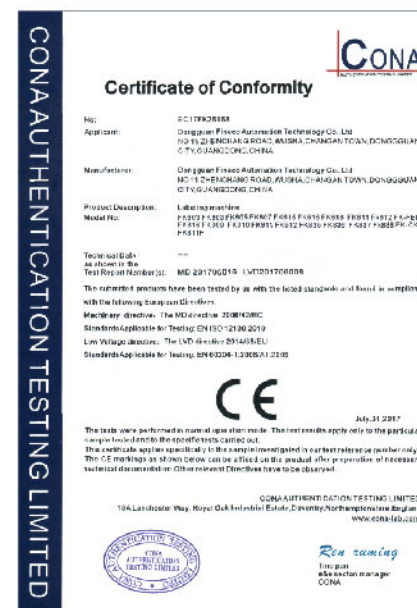
飞科自动化坚持以质量为企业的生命源泉，秉承变革创新之路确保企业产品多元化，创造更多的发展机会，虽然也得到社会各界的肯定认可。但我们也不敢有丝毫的懈怠，

今天的荣誉是昨天的褒奖，所以我们永远走在前方也追求永在前方。

Fineco automation insist put quality as enterprise's life source. Adhering to the path of reform and innovation to ensure product's diversification, create more development chances. Although get community recognition, but we will not have the slightest slack.

Today's honor is yesterday's reward, So we always walk in front, and pursuit ahead.

- 荣获国家高新技术企业认证
Get national high-tech enterprise certification
- 通过ISO9001:2008质量管理体系认证
Passed ISO9001:2008 quality management system certification
- 拥有相关专利产品多项
Has a number of related patented products



【飞科荣誉】



生产与装备

Production and equipment

雄厚技术 | 精雕细刻 | 优质工艺

Abundant technology | Exquisite carving | High quality craft

雄厚的技术力量，精良的设备，完善的工艺不断为顾客提供更优质的产品。

Abundant technology, exquisite equipment, perfect craft continually offer more superior service for customer.



飞科人运用精良的生产装备，崭新的工业概念及雄厚的技术力量，生产出符合国际标准的高品质产品，从而加快了企业的产业化速度。无论是产品原材料筛选还是产品出厂的检验，飞科人均一丝不苟的按照国际标准严格把关，使出厂产品合格率保持在100%，真正确保产品的卓越品质。

Fineco applies excellent production equipment, New industrial concepts and strong technical power, producing high quality products meet international standard . Which accelerated the industrialization. Whatever raw material filter or inspection of finished products, Fineco people strictly according to international standard check, keep product quality in 100%, truly ensure the excellent quality of products.

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Automatic Plane Labeling Machine
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Semi Automatic Double-sided Labeling Machine
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Automatic Side Labeling Machine

29 全自动流水线贴标头系列 Production line labeling machine series

- 33 FK835全自动平面流水线贴标头
Automatic Production Line Plane Labeling Machine
- 34 FK836全自动侧面流水线贴标头
Automatic Production Line Side Labeling Machine

35 实时打印贴标机 Real Time Printing Labeling Machine Series

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Real Time Printing Labeling Machine
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Real-time Printing and Side Labeling Machine

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Automatic Plane Production Line Labeling Machine with Gantry Stand

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Automatic Bottle Unscrambler
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- 49 FK839全自动底部流水线贴标机
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- 50 FX-FX-308自动折盖封箱机
Automatic Folding Sealing Machine
- 51 FK-TB-001自动套标机
Automatic Shrink Sleeve Labeling Machine
- 52 HP-50全自动边封机
Full Automatic Side Sealing Machine
- 53 飞科质造铸就名牌
Fineco quality manufacturing make famous brand



FK-603

高配置半自动圆瓶贴标机 Semi-Automatic Round Bottle Labeling Machine



本产品适用于各种规格的圆柱形物体贴标，小锥度圆瓶贴标，如木糖醇、化妆品圆瓶、酒瓶等。可实现全周 / 半周贴标、圆周正背面贴标，正背标间距可任意调整。广泛应用于食品、化妆品、化工、酿酒、医药等行业。

Suitable for all kinds of cylindrical objects labeling, small taper round bottle labeling, such as xylitol, cosmetics round bottles, wine bottles and so on. Can achieve wrap around labeling, front and back labeling ,labels' distance can be adjusted. Widely used in food, cosmetics, chemical, vintage, pharmaceutical and other industries

主要技术参数 Technical Parameters	FK603 高配置半自动圆瓶贴标机 Semi-Automatic Round Bottle Labeling Machine
贴标精度 Labeling accuracy	±0.5mm (不含产品、标签误差)
标准贴标速度 Labeling speed	25-35件/分钟 (与产品尺寸及员工熟练度有关)
适用产品直径 Applicable Product Diameter	Ø10-Ø150mm; 高度: 250mm (可根据要求定做)
适用标签尺寸 Suitable label size	L20-380mm × W20-220mm (长 × 宽)
适用标签内径 Applicable standard roll Inner diameter	Ø76mm
适用标签外径 Applicable standard roll Outer diameter	Ø300mm
适用电源电压 Applicable power supply	220V / 50hz / 120W
整机尺寸 Device dimensions	920 × 470 × 500mm
整机重量 Weight	≈45kg

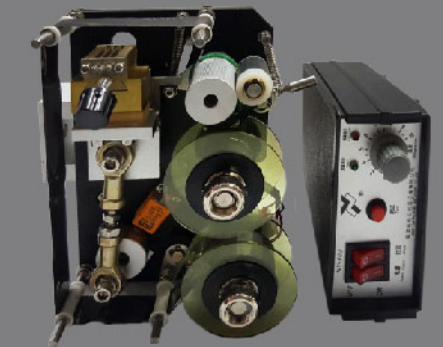


可选配置 Optional

- 圆周定位检测装置:实现圆周定位贴标。
Position detection function,by which you can label to specified location in the circumferential surface
- 色带打码机或喷码机: 贴标同时打印生产批号等信息，减少包装工序，提高生产效率。
Ribbon coding machine or hot stamp printer, can print batch ,Date of manufacture and expiry date at the same time.,Reduce packaging process

FK-603

高配置半自动圆瓶贴标机



色带打码机，又称碳带打码机，通过更换字粒，在标签上打印生产日期、有效期至、产品批号等信息，实现打码贴标同步进行。

Ribbon code machine, also known as carbon belt code machine.It can print MFG,LOT and EXP on label while labeling.





FK-803

全自动搓滚式圆瓶贴标机 Automatic Rotary Round Bottle Labeling Machine



适用于饮料、制药、食品、日化等行业的圆瓶贴标，可贴全周贴标和半圆周贴标。

可选配自动转盘理瓶机，可直接连接前端生产线，自动送瓶进入贴标机，增加效率。

可选配色带打码或喷码机，可在线打印生产日期和批号，减少瓶子包装工序，提高生产效益。

Suitable for drink, pharmaceutical, food, chemical etc. and other industries for round bottle labeling. Can achieve half circle wrap around labeling.

Optional automatic rotary bottle feeding machine. Or can directly connect to production line to realize automatically bottle feeding, improve production efficiency.

Optional ribbon coding machine can print date of manufacture/expiry and production batch on line. Reduce bottle packaging processes, greatly improve production efficiency.



主要技术参数 Technical Parameters	FK803 全自动搓滚式圆瓶贴标机 Automatic Rotary Round Bottle Labeling Machine
贴标精度 Labeling accuracy	±1mm (不含产品、标签误差)
标准贴标速度 Labeling speed	30-80件/分钟 (与产品尺寸及员工熟练度有关)
适用产品直径 Applicable Product Diameter	Ø25-Ø100mm; 高度: 30-200mm
适用标签尺寸 Suitable label size	L20-380mm × W15-100mm (长 × 宽)
适用标签内径 Applicable standard roll Inner diameter	Ø76mm
适用标签外径 Applicable standard roll Outer diameter	Ø300mm
适用电源电压 Applicable power supply	220V / 50hz / 655W
整机尺寸 Device dimensions	1900 × 11000 × 1400mm
整机重量 Weight	≈ 160kg

FK-805

全自动立式定位圆瓶贴标机 Automatic Round Bottle Labeling Machine (Cylinder Type)



Suitable for round bottle labeling, can do single-labeling and double labeling, the labeling position can be adjusted easily. Widely used in cosmetics, food, pharmaceuticals, disinfectant and other industries.

适用于在圆瓶类物体圆周面贴标签，可贴单标和双标，正背双标间距可灵活调整，如啫喱水圆瓶、食品圆罐等贴标，广泛应用于化妆品、食品、医药、消毒水等行业。选配圆周定位检测装置，可实现在圆周面指定位置贴标。

可选配置 Optional

圆周定位检测装置: 实现圆周定位贴标。

Position detection function, by which you can label to specified location in the circumferential surface

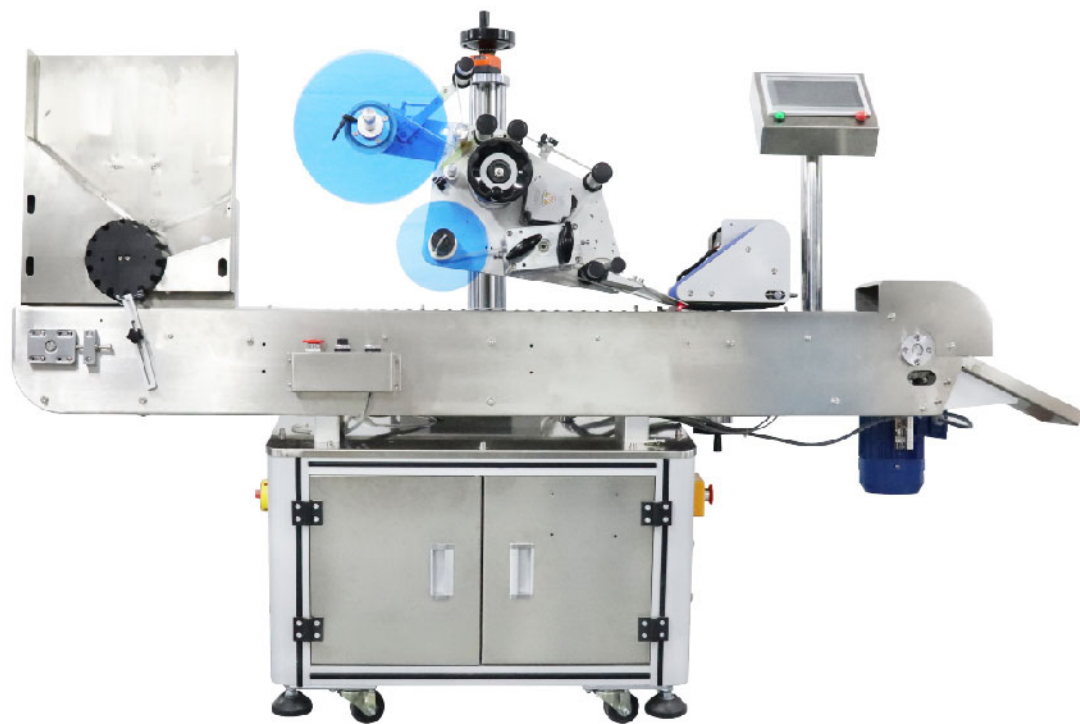
色带打码机或喷码机: 贴标同时打印生产日期等信息，减少包装工序，提高生产效率。

Ribbon coding machine or hot stamp printer, can print batch, date of manufacture and expiry date at the same time. Reduce packaging process



主要技术参数 Technical Parameters	FK805 全自动立式定位圆瓶贴标机 Automatic Round Bottle Labeling Machine
贴标精度 Labeling accuracy	±1mm (不含产品、标签误差)
标准贴标速度 Labeling speed	25-60件/分钟 (与产品尺寸有关)
适用产品直径 Applicable Product Diameter	Ø25-Ø100mm
适用标签尺寸 Suitable label size	L20-380mm × W20-130mm (长 × 宽)
适用标签内径 Applicable standard roll Inner diameter	Ø76mm
适用标签外径 Applicable standard roll Outer diameter	Ø300mm
适用电源电压 Applicable power supply	220V / 865W
整机尺寸 Device dimensions	1950 × 1200 × 1450mm
整机重量 Weight	≈ 185kg

全自动卧式圆瓶贴标机 Automatic Horizontal Round Bottle Labeling Machine



适用于站立不稳的圆柱形物体圆周、半圆周的贴标，采用卧式传送、卧式贴标的方式，增加稳定性，提高贴标效率。

Suitable for wrap around labeling on cylindrical object that cannot stand up .Horizontally conveying and labeling improve stability and efficiency.

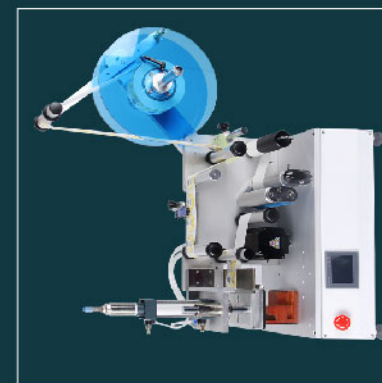
可选配置 Optional

- 可选配喷码机到输送带，可实现贴标前或贴标后在产品上喷印生产日期、批号、条码等信息。
Inkjet machine to conveyor to print production date, batch number, and expiry date before or after labeling
- 可选配打码机或喷码机到贴标头，可实现在标签上打印生产日期、批号和喷印条码等信息。
Ribbon coding machine can be added to the labeler head, print production batch, Date of manufacture and expiry at the same time. Reduce packaging processes, greatly improve production efficiency.



主要技术参数 Technical Parameters	FK807全自动卧式圆瓶贴标机 Automatic Round Bottle Labeling Machine
贴标精度 Labeling accuracy	±1mm (不含产品、标签误差)
标准贴标速度 Labeling speed	100-300件/分钟 (与产品尺寸有关)
适用产品直径 Applicable Product Diameter	Ø10-Ø30mm
适用标签尺寸 Suitable label size	L20-250mm × W20-110mm (长 × 宽)
适用标签内径 Applicable standard roll Inner diameter	Ø76mm
适用标签外径 Applicable standard roll Outer diameter	Ø300mm
适用电源电压 Applicable power supply	220V / 940W
整机尺寸 Device dimensions	2100 × 750 × 1400mm
整机重量 Weight	≈ 200kg

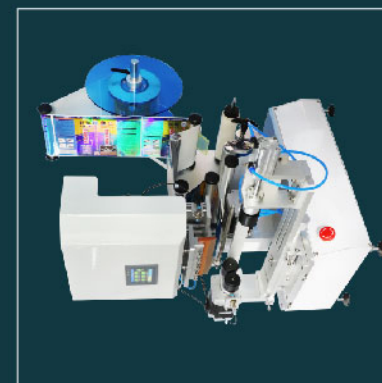
平面贴标机系列 Plane labeling machine series



FK615
半自动平面贴标机
Semi-Automatic Plane Labeling Machine



FK616
半自动滚贴标机 (360度)
Semi Automatic 360° Rolling Labeling Machine



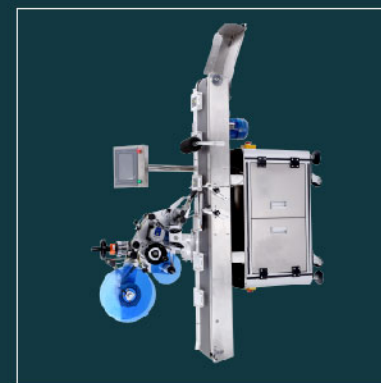
FK616A
美缝剂专用贴标机
Sealant Special Labeling Machine



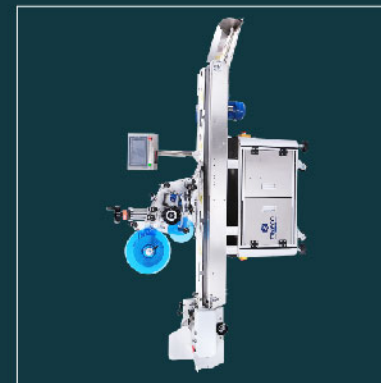
FK617
半自动平面滚贴标机 (前后滚贴)
Semi automatic Plane Rolling Labeling Machine



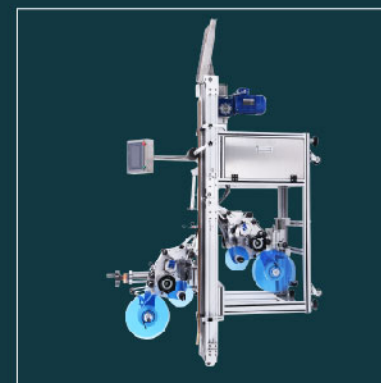
FK618
高精度半自动平面贴标机 (2)
Semi Automatic High Precision Plane Labeling Machine



FK811
全自动平面贴标机
Automatic Plane Labeling Machine



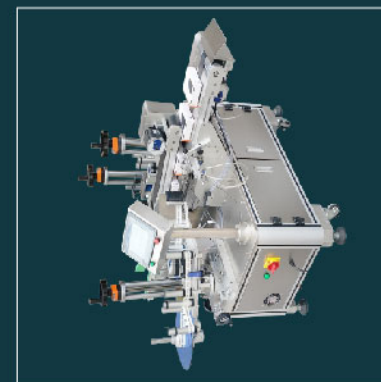
FK812
全自动卡片贴标机
Automatic Card Labeling Machine



FK814
全自动上下平面贴标机
Automatic Top and Bottom Labeling Machine



FK815
全自动平面转角贴标机
Automatic Plane Corner Labeling Machine



FK816
全自动双转角贴标机
Automatic Double Head Corner Labeling Machine



FK-615

半自动平面贴标机 Semi-Automatic Plane Labeling Machine



应用吸贴方法贴标，实现在各种工件的平面上贴标，如化妆品扁瓶、包装盒、塑料盖贴标等。

更改覆标机构，可适用于不平整面贴标，如凹平面、圆弧面的贴标等。

更改治具，可适用于各种不规则工件的贴标。

For labeling on all workpiece' s plane surface, such as cosmetic flat bottle, packing box, plastic cap and so on.

Modifying the labeling head,it also can be used to labeling on uneven surface,concave surface, arc surface and so on.

Mould is customize to suit for irregular workpiece labeling.

可选配置 Optional

选配色带打码机或喷码机，在标签上打印生产日期和批号，实现打码-贴标一体化。

Ribbon coding machine can be added to the labeler head, print production batch,Date of manufacture and expiry at the same time.Reduce packaging processes, greatly improve production efficiency.



主要技术参数 Technical Parameters	FK615半自动平面贴标机 Semi-Automatic Plane Labeling Machine
贴标精度 Labeling accuracy	±0.5mm (不含产品、标签误差)
标准贴标速度 Labeling speed	15-30件/分钟 (与产品尺寸有关)
适用产品尺寸 Applicable Product Diameter	L20-200mm × W20-150mm × D20-120mm
适用标签尺寸 Suitable label size	L15-100mm × W15-110mm (长 × 宽)
适用标签内径 Applicable standard roll Inner diameter	Ø76mm
适用标签外径 Applicable standard roll Outer diameter	Ø300mm
适用电源电压 Applicable power supply	220V / 50HZ / 330W
整机尺寸 Device dimensions	920 × 470 × 800mm
整机重量 Weight	≈ 41kg

FK-616

半自动滚贴贴标机 (360度) Semi Automatic 360° Rolling Labeling Machine

应用滚贴方法贴标，实现在各种工件的平面上贴标，如化妆品扁瓶、包装盒、塑料盖贴标等。

更改覆标机构，可适用于不平整面贴标，如棱形面、圆弧面的贴标等。

更改治具，可适用于各种不规则工件的贴标。

Applies labeling by driving objects to do 360 ° rolling,so that in irregular shape/square products can be wrap around labeled.Such as cosmetic flat bottle, packing box, plastic cap and so on.

By modifying the label strengthening structure,it can be used for labeling on uneven surface,such as Prismatic surface, arc surface.

Mould is customize to suit for irregular work-piece labeling.



可选配置 Optional

选配色带打码机或喷码机，在标签上打印生产日期和批号，实现打码-贴标一体化。

Ribbon coding machine can be added to the labeler head, print production batch,Date of manufacture and expiry at the same time.Reduce packaging processes, greatly improve production efficiency.

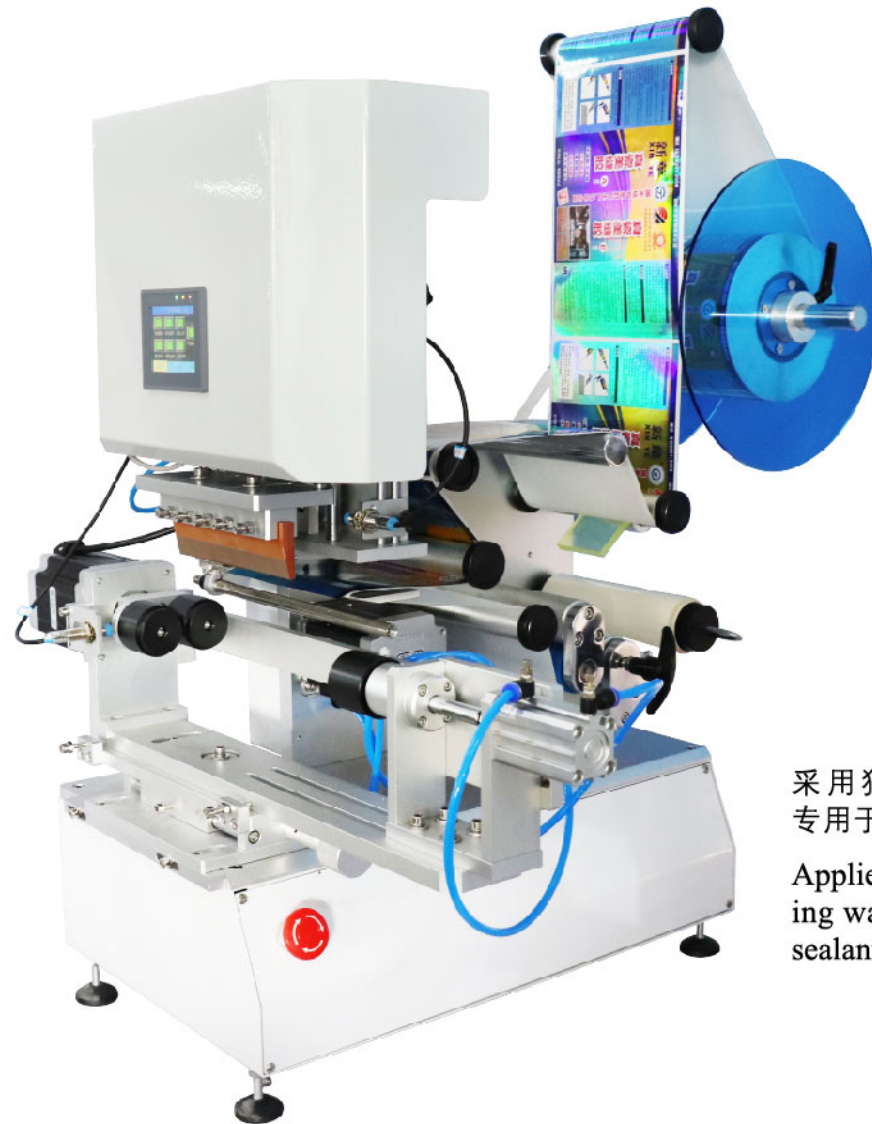


主要技术参数 Technical Parameters	FK616 半自动平面滚贴贴标机 (360度) Semi Automatic 360° Rolling Labeling Machine
贴标精度 Labeling accuracy	±0.5mm (不含产品、标签误差)
标准贴标速度 Labeling speed	15-30件/分钟 (和参数设定的贴标速度有关)
适用产品尺寸 Applicable Product Diameter	20-200mm × 20-150mm × 0.2-120mm (长 × 宽 × 厚)
适用标签尺寸 Suitable label size	L15-380mm × W15-110mm (长 × 宽)
适用标签内径 Applicable standard roll Inner diameter	Ø76mm
适用标签外径 Applicable standard roll Outer diameter	Ø300mm
适用电源电压 Applicable power supply	220V / 50hz / 660W
整机尺寸 Device dimensions	950 × 800 × 930mm
整机重量 Weight	≈ 41kg



FK-616A

美缝剂专用贴标机 Sealant Special Labeling Machine



采用独特旋转滚贴方式贴标，
专用于双管美缝剂贴标。

Applies specialized rolling-label-
ing way, special for double tube
sealant package labeling.

FK-617

半自动平面滚贴贴标机（前后滚贴） Semi AuSemi automatic Plane Rolling Labeling Machine

适用于在产品的上平面，圆弧面贴标，
如化妆扁瓶、方瓶、塑料盖贴标等。

更改治具，可适用于各种不规则工件的
贴标。

Suitable for labeling on product' s upper
plane or arc surface, such as cosmetic flat
bottle, square vase, plastic cap and so on.

Mould is customize to suit for irregular
workpiece labeling.



可选配置 Optional

选配色带打码机或喷码机，在标签上打印生产日期和批号，实现打码-贴标一体化。

Ribbon coding machine can be added to the labeler head, print production batch,Date of manufacture and expiry at the same time.Reduce packaging processes, greatly improve production efficiency.



主要技术参数 Technical Parameters	FK616A 美缝剂专用贴标机 Sealant Special Labeling Machine
贴标精度 Labeling accuracy	±0.5mm (不含产品、标签误差)
标准贴标速度 Labeling speed	15-25件/分钟 (与产品尺寸有关)
适用产品 Applicable Product	400ml 双组份美缝剂
适用标签 Suitable label	美缝剂行业标准标签
适用标签内径 Applicable standard roll Inner diameter	Ø76mm
适用标签外径 Applicable standard roll Outer diameter	Ø300mm
适用电源电压 Applicable power supply	220V / 50HZ /810W
整机尺寸 Device dimensions	950 × 780 × 900mm
整机重量 Weight	≈ 41kg

主要技术参数 Technical Parameters	FK617 半自动平面滚贴贴标机（前后滚贴） Semi automatic Plane Rolling Labeling Machine
贴标精度 Labeling accuracy	±0.5mm (不含产品、标签误差)
标准贴标速度 Labeling speed	15-30件/分钟 (与产品尺寸有关)
适用产品尺寸 Applicable Product Diameter	20-250mm × 20-150mm × 0.2-120mm(长 × 宽 × 厚)
适用标签尺寸 Suitable label size	L15-250mm × W15-110mm (长 × 宽)
适用标签内径 Applicable standard roll Inner diameter	Ø76mm
适用标签外径 Applicable standard roll Outer diameter	Ø300mm
适用电源电压 Applicable power supply	220V / 50hz
整机尺寸 Device dimensions	1000 × 550 × 1000mm
整机重量 Weight	≈ 45kg



FK-618

高精度半自动平面贴标机 Semi Automatic High Precision Plane Labeling Machine

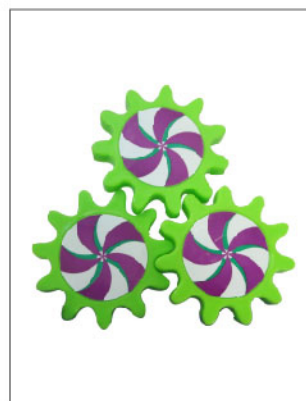


适用于在产品的上平面、弧面、凹面贴标，贴标精度高达 $\pm 0.2\text{mm}$ ，主要用于电子元件、数码类产品的精密贴标，如 SD 卡、手机电池、FPC、手机充电器贴标等。

高精度贴标，凸现产品优秀品质，提高竞争力。

For labeling on product's upper plane/cambered surface, and concave surface, Labeling accuracy $\pm 0.2\text{mm}$, mainly used for electronic components, digital product, such as SD card, phone battery, FPC, phone charger and so on.

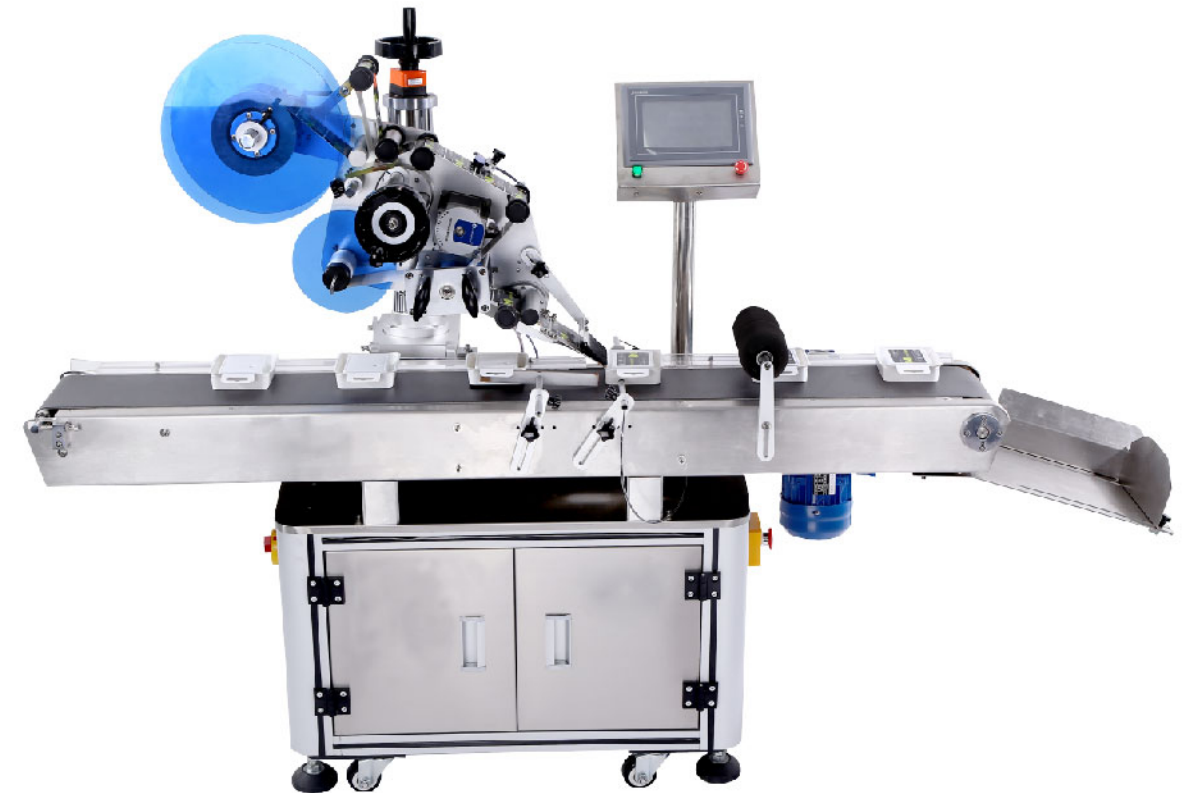
High precision labeling represents high product quality to help win the market.



主要技术参数 Technical Parameters	FK618 高精度半自动平面贴标机 Semi Automatic High Precision Plane Labeling Machine
贴标精度 Labeling accuracy	$\pm 0.2\text{mm}$ (不含产品、标签误差)
标准贴标速度 Labeling speed	15-30件/分钟 (与产品尺寸有关)
适用产品尺寸 Applicable Product Diameter	20-200mm $\times$ 20-180mm $\times$ 0.2-75mm (长 $\times$ 宽 $\times$ 高)
适用标签尺寸 Suitable label Size	L10-70mm $\times$ W5-70mm (长 $\times$ 宽)
适用标签内径 Applicable standard roll Inner diameter	$\varnothing 76\text{mm}$
适用标签外径 Applicable standard roll Outer diameter	$\varnothing 240\text{mm}$
适用电源电压 Applicable power supply	220V / 50HZ / 330W
整机尺寸 Device dimensions	650 $\times$ 530 $\times$ 830mm
整机重量 Weight	$\approx 41\text{kg}$

FK-811

全自动平面贴标机 Automatic Plane Labeling Machine



适用于在各种物品的上平面贴标签或不干胶膜，如书本、文件夹、盒子、纸箱等，更换覆标机构可适用于不平整表面贴标，广泛应用于大件产品的平面贴标，规格范围大的平面类物体贴标。

Suitable for paste adhesive sticker/film on all kinds of flat products top surface. Such as books, file folder, box, paper carton, etc.

Modifying the label-strengthening structure, it also can be used to labeling on uneven surface, concave surface, arc surface and so on.

Widely used in big size flat products.

可选配置 Optional

选配色带打码机或喷码机，在标签上打印生产日期和批号，实现打码-贴标一体化。

Ribbon coding machine can be added to the labeler head, print production batch, Date of manufacture and expiry at the same time. Reduce packaging processes, greatly improve production efficiency.

可选配喷码机到输送带，可实现贴标前或贴标后在产品上喷印生产日期、批号、条码等信息。

Inkjet machine to conveyor to print production date, batch number, and expiry date before or after labeling.



主要技术参数 Technical Parameters	FK811 全自动平面贴标机 Automatic Plane Labeling Machine
贴标精度 Labeling accuracy	$\pm 1\text{mm}$ (不含产品、标签误差)
标准贴标速度 Labeling speed	40-80件/分钟 (与产品尺寸有关)
适用产品尺寸 Applicable Product Diameter	40-400mm $\times$ 40-200mm $\times$ 0.2-120mm (长 $\times$ 宽 $\times$ 厚)
适用标签尺寸 Suitable label size	L6-250mm $\times$ W15-120mm (长 $\times$ 宽)
适用标签内径 Applicable standard roll Inner diameter	$\varnothing 76\text{mm}$
适用标签外径 Applicable standard roll Outer diameter	$\varnothing 300\text{mm}$
适用电源电压 Applicable power supply	220V / 50hz / 700W
整机尺寸 Device dimensions	1600 $\times$ 780 $\times$ 1400mm
整机重量 Weight	$\approx 180\text{kg}$



FK-812

全自动卡片贴标机 Automatic Card Labeling Machine



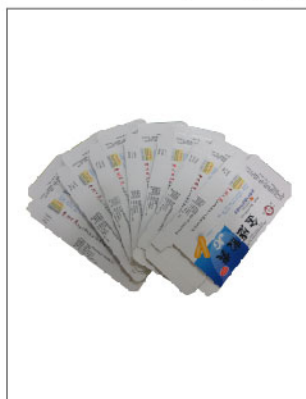
专用于各类卡片贴标在各种塑胶片表面贴保护膜，精确度高，贴膜无气泡。

Applicable for card labeling, stick protective film on plastic surface. High accuracy, no bubble.

可选配置 Optional

可选配喷码机到输送带，可实现贴标前或贴标后在产品上喷印生产日期、批号、条码等信息。
Inkjet machine to conveyor to print production date, batch number, and expiry date before or after labeling

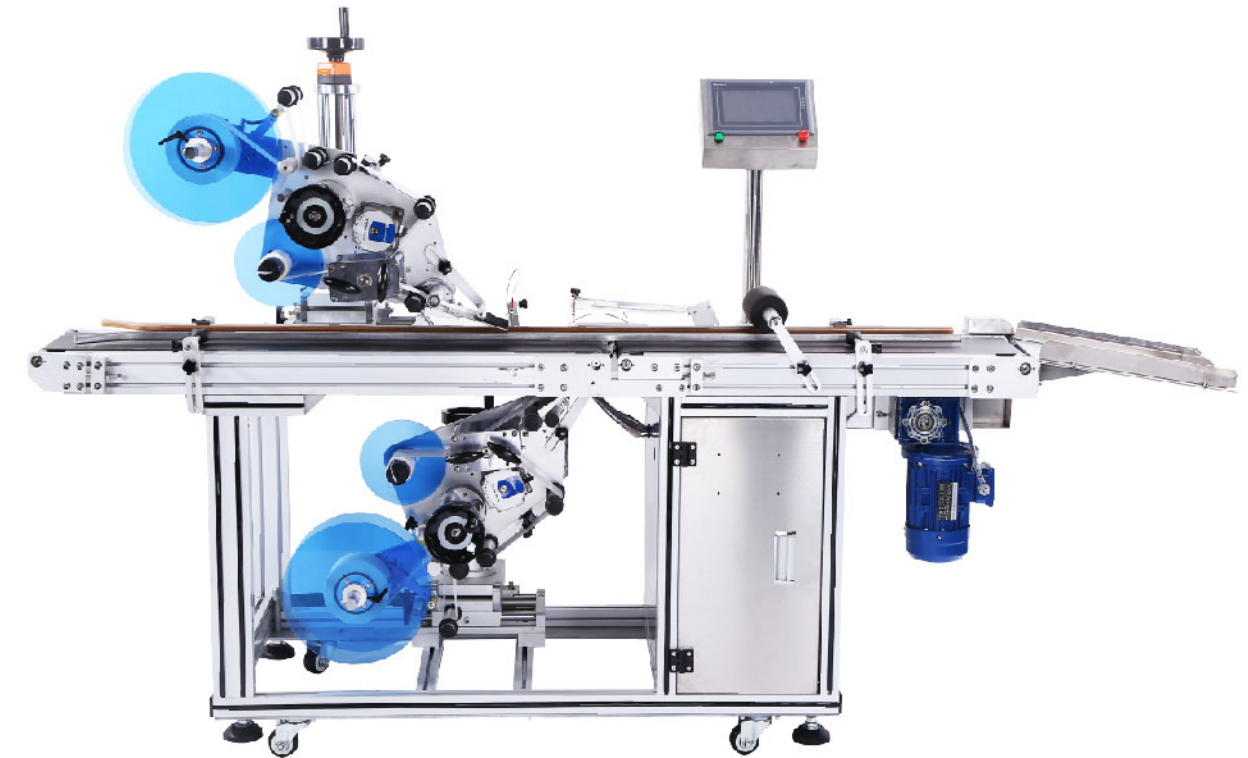
可选配打码机或喷码机到贴标头，可实现在标签上打印生产日期、批号和喷印条码等信息。
Ribbon coding machine can be added to the labeler head, print production batch, Date of manufacture and expiry at the same time. Reduce packaging processes, greatly improve production efficiency.



主要技术参数 Technical Parameters	FK812全自动卡片贴标机 Automatic Card Labeling Machine
贴标精度 Labeling accuracy	±1mm (不含产品、标签误差)
标准贴标速度 Labeling speed	40-120件/分钟 (与产品尺寸有关)
适用产品尺寸 Applicable Product Diameter	40-400mm × 40-200mm × 0.2-150mm (长 × 宽 × 高)
适用标签尺寸 Suitable label size	L6-250mm × W15-120mm (长 × 宽)
适用标签内径 Applicable standard roll Inner diameter	Ø76mm
适用标签外径 Applicable standard roll Outer diameter	Ø300mm
适用电源电压 Applicable power supply	220V / 50HZ / 820W
整机尺寸 Device dimensions	2000 × 880 × 1400mm
整机重量 Weight	≈180kg

FK-814

全自动上下平面贴标机 Automatic Top&Bottom Labeling Machine



适用于在各种物品的上平面贴标签或不干胶膜，如书本、文件夹、盒子、纸箱等，更换覆标机构可适用于不平整表面贴标，广泛应用于大件产品的平面贴标，规格范围大的平面类物体贴标。

Suitable for paste top and bottom labels on all kinds of flat products. Such as books, file folder, box, paper carton, etc.

Modifying the labeling-strengthening structure, it also can be used to labeling on uneven surface, concave surface, arc surface and so on.

可选配置 Optional

选配色带打码机或喷码机，在标签上打印生产日期和批号，实现打码-贴标一体化。

Ribbon coding machine can be added to the labeler head, print production batch, Date of manufacture and expiry at the same time. Reduce packaging processes, greatly improve production efficiency.

可选配喷码机到输送带，可实现贴标前或贴标后在产品上喷印生产日期、批号、条码等信息。
Inkjet machine to conveyor to print production date, batch number, and expiry date before or after labeling.



主要技术参数 Technical Parameters	FK814全自动上下平面贴标机 Automatic Top&Bottom Labeling Machine
贴标精度 Labeling accuracy	±1mm (不含产品、标签误差)
标准贴标速度 Labeling speed	40-80件/分钟 (与产品尺寸有关)
适用产品尺寸 Applicable Product Diameter	40-400mm × 40-200mm × 0.2-120mm (长 × 宽 × 厚)
适用标签尺寸 Suitable label size	L6-250mm × W15-120mm (长 × 宽)
适用标签内径 Applicable standard roll Inner diameter	Ø76mm
适用标签外径 Applicable standard roll Outer diameter	Ø300mm
适用电源电压 Applicable power supply	220V / 50hz / 950W
整机尺寸 Device dimensions	1600 × 780 × 1400mm
整机重量 Weight	≈180kg



FK-815

全自动平面转角贴标机 Automatic Plane Corner Labeling Machine



专用于各种盒子转角贴标，在盒子上平面、侧面转角贴标，起到防拆开作用，主要应用于扑克、电子产品包装盒、化妆品包装盒等的放拆标签贴标。

Used for labeling on box corner, labeling on box upper plane, box side corner, tamper evident. It is mainly used for poker, electronic packing box, cosmetic packing box and all tamper evident box labeling.

可选配置 Optional

可选配喷码机到输送带，可实现贴标前或贴标后在产品上喷印生产日期、批号、条码等信息。
Inkjet machine to conveyor to print production date, batch number, and expiry date before or after labeling

可选配打码机或喷码机到贴标头，可实现在标签上打印生产日期、批号和喷印条码等信息。
Ribbon coding machine can be added to the labeler head, print production batch, Date of manufacture and expiry at the same time. Reduce packaging processes, greatly improve production efficiency.



主要技术参数 Technical Parameters	FK815全自动平面转角贴标机 Automatic Plane Corner Labeling Machine
贴标精度 Labeling accuracy	±1mm (不含产品、标签误差)
标准贴标速度 Labeling speed	40-65件/分钟 (与产品尺寸有关)
适用产品尺寸 Applicable Product Diameter	20-300mm × 20-200mm × 10-100mm (长 × 宽 × 高)
适用标签尺寸 Suitable label size	L10-250mm × W5-120mm (长 × 宽)
适用标签内径 Applicable standard roll Inner diameter	Ø76mm
适用标签外径 Applicable standard roll Outer diameter	Ø300mm
适用电源电压 Applicable power supply	220V / 50HZ / 1030W
整机尺寸 Device dimensions	1700 × 1200 × 1350mm
整机重量 Weight	≈ 160kg

FK-816

全自动双转角贴标机 Automatic Double Head Corner Labeling Machine



专用于各种盒子转角贴标，在盒子上平面、侧面转角贴标，起到防拆开作用，主要应用于扑克、电子产品包装盒、化妆品包装盒等的放拆标签贴标。

Used for labeling on box corner, labeling on box upper plane, box side corner, tamper evident, it is mainly used for poker, electronic packing box, cosmetic packing box and all tamper evident box labeling.

可选配置 Optional

选配色带打码机或喷码机，在标签上打印生产日期和批号，实现打码-贴标一体化。

Ribbon coding machine can be added to the labeler head, print production batch, Date of manufacture and expiry at the same time. Reduce packaging processes, greatly improve production efficiency.

可选配喷码机到输送带，可实现贴标前或贴标后在产品上喷印生产日期、批号、条码等信息。

Inkjet machine to conveyor to print production date, batch number, and expiry date before or after labeling.



主要技术参数 Technical Parameters	FK816全自动双转角贴标机 Automatic Double Head Corner Labeling Machine
贴标精度 Labeling accuracy	±1mm (不含产品、标签误差)
标准贴标速度 Labeling speed	40-80件/分钟 (与产品尺寸有关)
适用产品尺寸 Applicable Product Diameter	40-250mm × 40-200mm × 10-100mm (长 × 宽 × 厚)
适用标签尺寸 Suitable label size	L10-70mm × W10-70mm (长 × 宽)
适用标签内径 Applicable standard roll Inner diameter	Ø76mm
适用标签外径 Applicable standard roll Outer diameter	Ø300mm
适用电源电压 Applicable power supply	220V / 50hz / 1030W
整机尺寸 Device dimensions	1700 × 120 × 1500mm
整机重量 Weight	≈ 160kg

侧面贴标机系列 Side labeling machine series

FK-909

半自动双侧面贴标机 Semi Automatic Double-sided Labeling Machine

FK909

半自动双侧面贴标机
Semi Automatic Double-sided
Labeling Machine

FK911

全自动双侧面贴标机
Automatic Double-sided
Labeling Machine

FK912

全自动单侧面贴标机
Automatic Side Labeling Machine



应用滚贴方法贴标，实现在各种工件的双侧面贴标，如洗发水扁瓶、方瓶、汽油瓶、洗衣液、塑胶壳侧面贴标等。

Applies rolling-labeling way, realize double side labeling. Widely used in shampoo flat bottle, square bottle, gas bottle, laundry detergent, plastic side.

可选配置 Optional

可选配喷码机到输送带，可实现贴标前或贴标后在产品上喷印生产日期、批号、条码等信息。
Inkjet machine to conveyor to print production date, batch number, and expiry date before or after labeling

可选配打码机或喷码机到贴标头，可实现在标签上打印生产日期、批号和喷印条码等信息。
Ribbon coding machine can be added to the labeler head, print production batch, Date of manufacture and expiry at the same time. Reduce packaging processes, greatly improve production efficiency.

全自动流水线贴标头系列 Production line labeling machine series

FK-835

全自动平面流水线贴标机
Automatic Production Line Plane Labeling Machine

FK-836

全自动侧面流水线贴标机
Automatic Production Line Side Labeling Machine

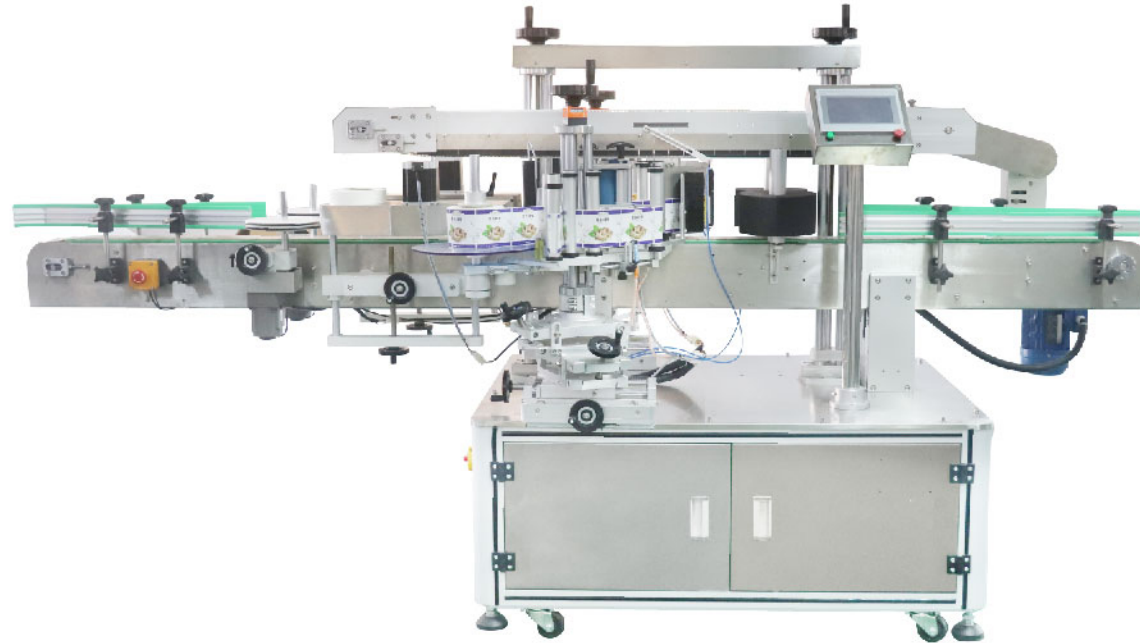


主要技术参数 Technical Parameters	FK909半自动双侧面贴标机 Semi Automatic Double-sided Labeling Machine
贴标精度 Labeling accuracy	±0.5mm (不含产品、标签误差)
标准贴标速度 Labeling speed	15-30件/分钟 (与产品尺寸有关)
适用产品尺寸 Applicable Product Diameter	20-200mm × 20-150mm × 40-120mm (长 × 宽 × 高)
适用标签尺寸 Suitable label size	L15-110mm × W15-110mm (长 × 宽)
适用标签内径 Applicable standard roll Inner diameter	Ø76mm
适用标签外径 Applicable standard roll Outer diameter	Ø300mm
适用电源电压 Applicable power supply	220V / 50HZ / 990W
整机尺寸 Device dimensions	1300 × 1200 × 1400mm
整机重量 Weight	≈150kg



FK-911

全自动双侧面贴标机 Automatic Double-sided Labeling Machine



适用于扁瓶、圆瓶、方瓶的单面和双侧面贴标，如洗发水扁瓶，润滑油扁瓶，洗手液圆瓶等双侧面贴标，两面同贴，双标提高生产效率，广泛应用于日化、化妆品、石化、医药等行业。

Suitable for single /double side labeling on flat bottle,round bottle.Such as shampoo flat bottle,lubricating oil flat bottle, sanitizer round bottle dual side labeling. Two sides labeling at the same time to improve efficiency, widely used in chemical, cosmetic, petrification,medicine fields.

可选配置 Optional

- 选配色带打码机或喷码机，在标签上打印生产日期和批号，实现打码-贴标一体化。
Ribbon coding machine can be added to the labeler head, print production batch,Date of manufacture and expiry at the same time.Reduce packaging processes, greatly improve production efficiency.
- 可选配喷码机到输送带，可实现贴标前或贴标后在产品上喷印生产日期、批号、条码等信息。
Inkjet machine to conveyor to print production date, batch number, and expiry date before or after labeling.



主要技术参数 Technical Parameters	FK911 全自动双侧面贴标机 Automatic Double-sided Labeling Machine
贴标精度 Labeling accuracy	±1mm (不含产品、标签误差)
标准贴标速度 Labeling speed	步进: 30-160pcs/min 伺服: 40-180pcs/min
适用产品尺寸 Applicable Product Diameter	20-250mm × 30-100mm × 60-280mm(长 × 宽 × 厚)
适用标签尺寸 Suitable label size	L20-200mm × W20-120mm(长 × 宽)
适用标签内径 Applicable standard roll Inner diameter	Ø76mm
适用标签外径 Applicable standard roll Outer diameter	Ø300mm
适用电源电压 Applicable power supply	220V / 50hz / 2070W
整机尺寸 Device dimensions	3100 × 1450 × 1560mm
整机重量 Weight	≈ 330kg

FK-912

全自动单侧面贴标机 Automatic Side Labeling Machine



适用于在各种物品的侧面贴标签或不干胶膜，如书本、文件夹、盒子、纸箱等，更换覆标机构可适用于不平整侧面贴标，广泛应用于大件产品的侧面贴标，规格范围大的侧面类物体贴标。

Suitable for paste adhesive sticker on flat/round products' side surface. Such as books,file folder,box,paper carton,etc.

Modifying the labeling head,it also can be used to labeling on uneven surface,concave surface, arc surface and so on.

Widely used in big size flat products.

可选配置 Optional

- 可选配喷码机到输送带，可实现贴标前或贴标后在产品上喷印生产日期、批号、条码等信息。
Inkjet machine to conveyor to print production date, batch number, and expiry date before or after labeling
- 可选配打码机或喷码机到贴标头，可实现在标签上打印生产日期、批号和喷印条码等信息。
Ribbon coding machine can be added to the labeler head, print production batch,Date of manufacture and expiry at the same time.Reduce packaging processes, greatly improve production efficiency.



主要技术参数 Technical Parameters	FK912全自动单侧面贴标机 Automatic Side Labeling Machine
贴标精度 Labeling accuracy	±1mm (不含产品、标签误差)
标准贴标速度 Labeling speed	40-120件/分钟 (与产品尺寸有关)
适用产品尺寸 Applicable Product Diameter	40-400mm × 40-200mm × 40-150mm(长 × 宽 × 高)
适用标签尺寸 Suitable label size	L6-250mm × W15-120mm(长 × 宽)
适用标签内径 Applicable standard roll Inner diameter	Ø76mm
适用标签外径 Applicable standard roll Outer diameter	Ø300mm
适用电源电压 Applicable power supply	220V / 50HZ / 1740W
整机尺寸 Device dimensions	3100 × 1200 × 1560mm
整机重量 Weight	≈ 300kg



FK-835

全自动平面流水线贴标头
Automatic Production Line Plane Labeling Machine



可配套到流水线，对流过的产品，进行上平面、弧面的贴标，实现在线贴标，如配套喷码输送带，对流过的物体实现贴标、喷码一步完成

Can be installed on assembly line, labeling on upper plane and cambered surface of flowing objects. Optional inkjet machine to conveyor to print production date, batch number, and expiry date before or after labeling.



主要技术参数 Technical Parameters	FK835 全自动平面流水线贴标头 Automatic Production Line Plane Labeling Machine
贴标精度 Labeling accuracy	±1mm (不含产品、标签误差)
标准贴标速度 Labeling speed	步进: 30-160pcs/min 伺服: 40-180pcs/min
适用产品尺寸 Applicable Product Diameter	无要求 (取决于流水线输送参数)
适用标签尺寸 Suitable label Size	L10-250mm × W10-120mm (长 × 宽)
适用标签内径 Applicable standard roll Inner diameter	Ø76mm
适用标签外径 Applicable standard roll Outer diameter	Ø240mm
适用电源电压 Applicable power supply	220V / 50HZ / 330W
整机尺寸 Device dimensions	1100 × 700 × 1450mm
整机重量 Weight	≈ 70kg

FK-836

全自动侧面流水线贴标头
Automatic Production Line Side Labeling Machine



可配套到流水线，对流过的产品，进行侧面的贴标，实现在线贴标，如配套喷码输送带，对流过的物体实现贴标、喷码一步完成。

Can be installed on assembly line, labeling on side plane and cambered surface of flowing objects.

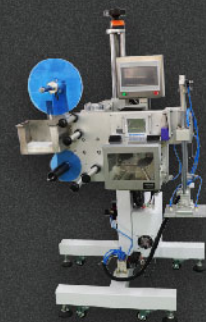


主要技术参数 Technical Parameters	FK836 全自动侧面流水线贴标头 Automatic Production Line Side Labeling Machine
贴标精度 Labeling accuracy	±1mm (不含产品、标签误差)
标准贴标速度 Labeling speed	步进: 40-150pcs/min 伺服: 50-200pcs/min
适用产品直径 Applicable Product Diameter	无要求 (取决于流水线输送参数)
适用标签尺寸 Suitable label size	L10-250mm × W10-120mm (长 × 宽)
适用标签内径 Applicable standard roll Inner diameter	Ø76mm
适用标签外径 Applicable standard roll Outer diameter	Ø280mm
适用电源电压 Applicable power supply	220V / 50hz / 330W
整机尺寸 Device dimensions	800 × 700 × 1450mm
整机重量 Weight	≈ 70kg

实时打印贴标机

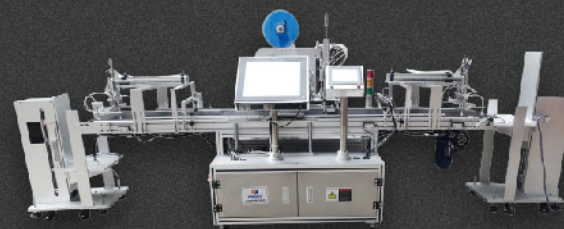
全自动实时打印贴标机

Automatic printing and labeling machine



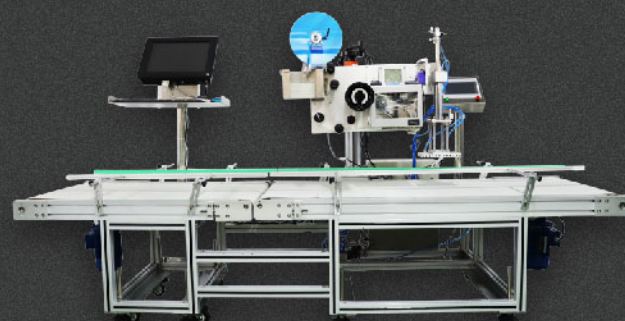
自动升降上下料打印、贴标扫描一体机

Automatic feeding+printing+labeling+scanning
all in one machine



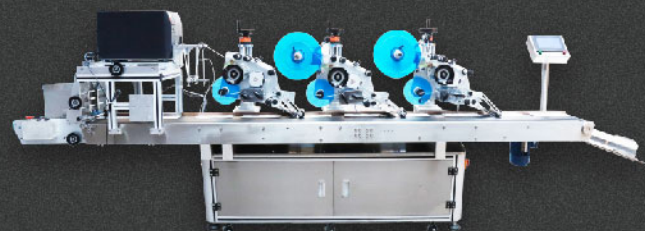
全自动即时打印贴标机

Automatic real-time printing
and labeling machine



缓存打印3标头卡片贴标机

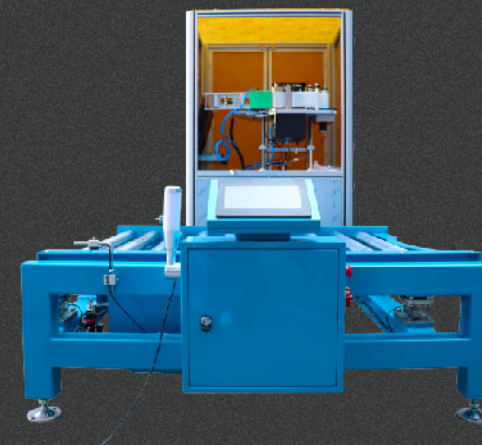
Cache Printing Three Heads
Labeling Machine



Real Time Printing Labeling Machine Series

栈板称重即时打印

weighing+printing+labeling
machine



快递套袋及时打印贴标机

Express Bagging and Online Printing
Labeling Machine



全自动称重机

Automatic Weighting Machine





FK-SS

实时打印侧面贴标机
Real Time Printing Labeling Machine



适用于侧面即时打印贴标，数据库根据扫描到的信息，匹配相应的内容发送到打印机，同时接收到贴标系统发送过来的执行指令后打印标签，贴标头吸取打印好的标签，测物传感器检测到信号，执行贴标动作。

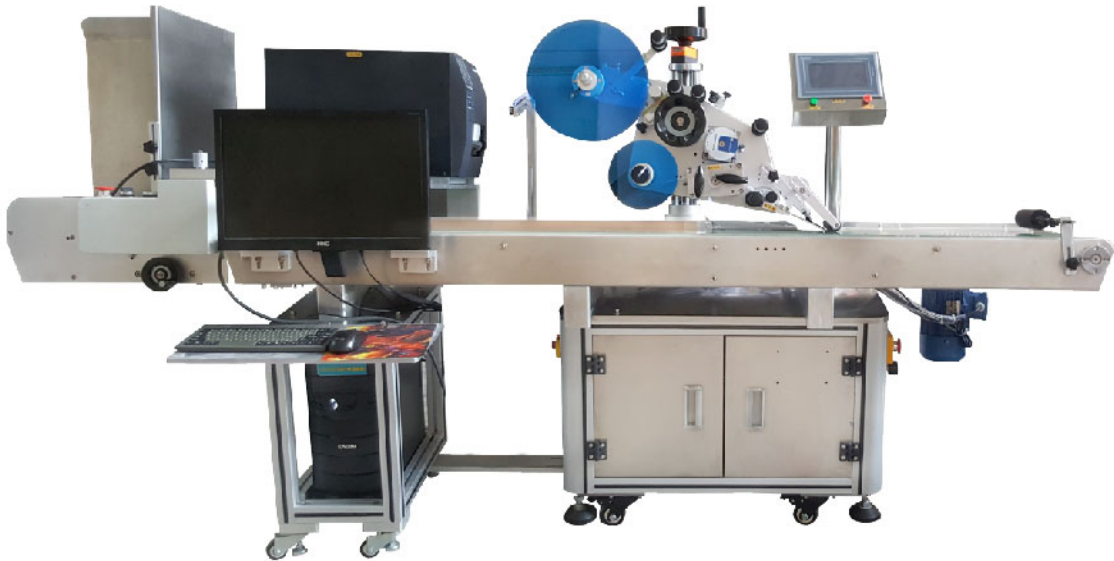
Suitable for instant printing and labeling.The database match corresponding content according to scanned information, and send to printer.Labels are printed after receiving signals from the labeling system.Then labeling head get the printed labeled and paste to products.



主要技术参数 Technical Parameters	FK-SS 实时打印侧面贴标机 Real Time Printing Labeling Machine
贴标精度 Labeling accuracy	±1mm (不含产品、标签误差)
标准贴标速度 Labeling speed	10-15件/分钟 (与产品尺寸有关)
适用产品尺寸 Applicable Product Diameter	L800-1500mm × W100-130mm × H500-1000mm
适用标签尺寸 Suitable label size	L20-150mm × W20-100mm (长 × 宽)
适用标签内径 Applicable standard roll inner diameter	-----
适用标签外径 Applicable standard roll Outer diameter	-----
适用电源电压 Applicable power supply	220V / 50hz / 750W
整机尺寸 Device dimensions	1700 × 1000 × 1400mm
整机重量 Weight	≈150kg

FK-ZX

全自动缓存平面打印贴标机
Automatic Cache printing+labeling plane labeling machine



满足各种纸盒、纸箱、纸张、卡片、PE 袋等产品的平面上贴标。同一批产品、标签内容一样，只需要在电脑专用软件中编辑要打印的识别标签内容，发送给工业打印机配合贴标机工控端程序控制，即可完成自动打印平面贴标，操作简单方便，效率高。

Meet all kinds of plane labeling on paper boxes, cartons, paper, Cards, PE bags and so on. For products of the same batch,only need to edit the label content in computer, then the specialized software send label format to the industrial printer.Working together with the labeling control program to realize printing and labeling.It is easy to operate and efficient.



主要技术参数 Technical Parameters	FK805 缓存打印平面贴标机 Online Cache Print Labeling Machine
贴标精度 Labeling accuracy	±1mm (不含产品、标签误差)
标准贴标速度 Labeling speed	10-15 件/分钟 (与产品尺寸有关)
适用产品尺寸 Applicable Product Diameter	L800-1500mm × W100-300mm × H500-1000mm
适用标签尺寸 Suitable label size	L20-150mm × W20-100mm (长 × 宽)
适用标签内径 Applicable standard roll inner diameter	-----
适用标签外径 Applicable standard roll Outer diameter	-----
适用电源电压 Applicable power supply	220V / 865W / 1020W
整机尺寸 Device dimensions	1700 × 1000 × 1400mm
整机重量 Weight	≈200kg



实时打印侧面贴标机
Real-time Printing and Side Labeling Machine

QL-ST50

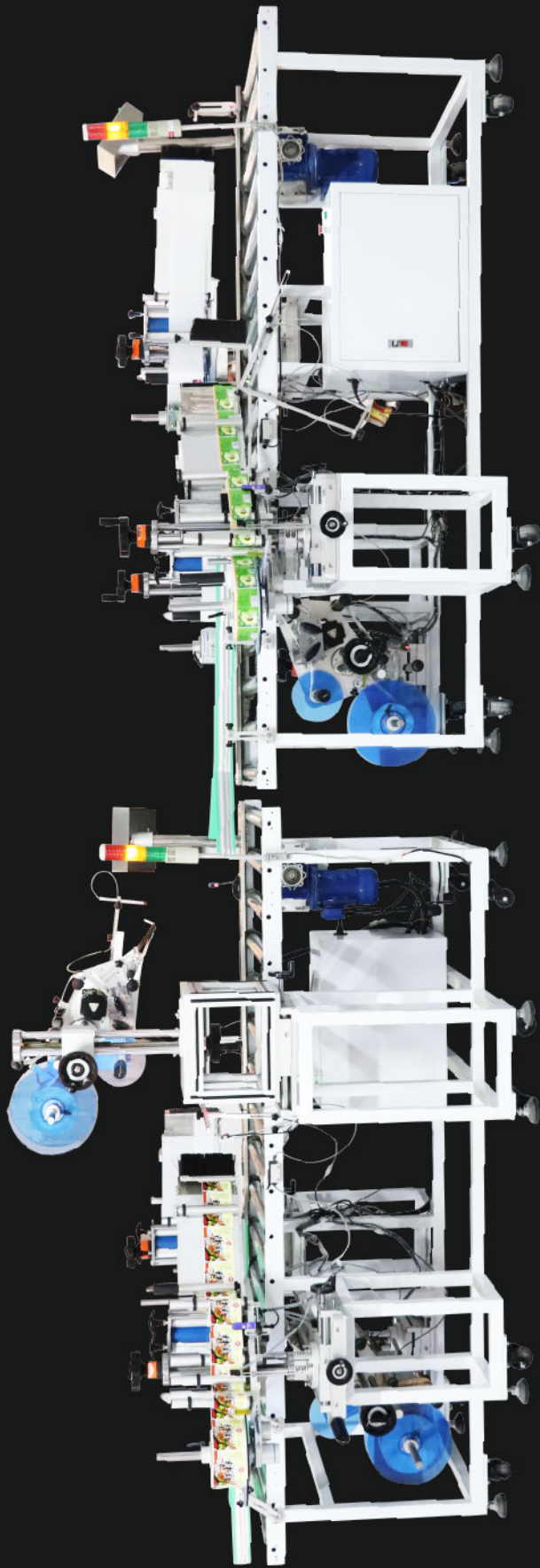


- 提供美国原装 Zebra PAX 系列
- 气动、扫贴、转角贴等多种贴标方式选择，满足不同场合或不同物品的即印贴标需求
- 吸贴板的万向节结构，有效校正平面贴标精度误差，以及独有轻触感回应回退信号装置，保障被贴物料免遭损伤
- 吸贴板真空范围可调整，适合不同大小的标签
- 独立的落地支架安装简易，垂直及水平双向调整机构可有效设置准确的贴标位置
- 独有的侧开式贴标头所动组件，方便打印机的色带更换及印头清理
- 灵活的标签编辑软件，兼容大部分中 / 英文 标签编辑工具，编辑打印内容具有很强的灵活性
- 连线功能，通过以太网与主系统连线，达到实时管理及系统整合的目的，免除现场配置控制电脑
- 采用世界知名品牌进口电气元件，确保整机的持久稳定性与可靠性

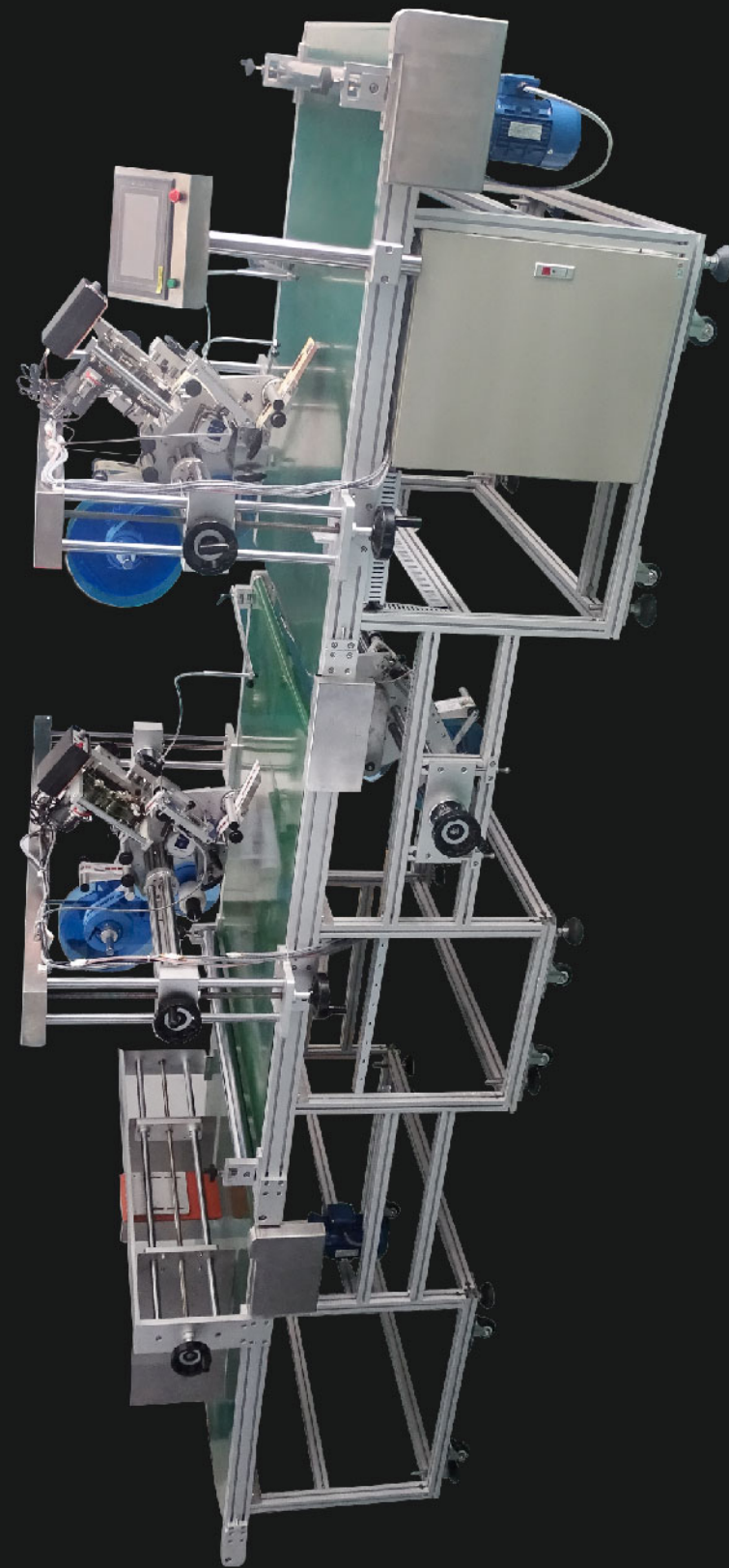
- ▲ Equipped with Zebra PAX Series
- ▲ Optional pneumatic,sweep labeling,corner labeling and other labeling methods, to satisfy different occasions and objects real-time printing&labeling requirement.
- ▲ Universal joint structure of the labeling head, effectively correct labeling accuracy, and the unique light touch response and recoil function can keep product from collision.
- ▲ The vacuum range can be adjusted to suit for different label sizes.
- ▲ Independent stand install easily, vertical and horizontal adjustment structure can setting labeling location efficiently.
- ▲ Exclusive side opening labeling structure,convenient for ribbon replacing and print head cleaning
- ▲ Flexible tag editing software,Compatible with most Chinese/English label editing tools,editing printed content has great flexibility
- ▲ Connecting function, connecting with the main system through Ethernet, achieving the purpose of real-time management and system integration, no need to work with a control computer
- ▲ Applying world-famous imported electrical components to ensure the machine's stability and reliability

主要技术参数 Technical Parameters	FK-SS 实时打印侧面贴标机 Real-time Printing and Side Labeling Machine
贴标精度 Labeling accuracy	±1.5mm
标准贴标速度 Labeling speed	360-900PCS/H
适用产品尺寸 Applicable Product Diameter	L40-400mm × W40-200mm × H0.2-150mm
适用标签尺寸 Suitable label size	L10-100mm × W10-100mm (长 × 宽)
整机尺寸 Device dimensions	根据不同机型尺寸不一样
适用电源电压 Applicable power supply	220V / 50hz

专机系列
Specialized Labeling Machine Series



八标头纸箱专用贴标机
Automatic Eight Head Cartons Labeling Machine



www.feikeauto.com

全自动纸箱专用贴标机 Automatic Carton Labeling Machine



Big Bucket Labeling Machine
大桶贴标机



Automatic Top Labeling Machine
上平面贴标机



Plane and Side Multifunctional
Labeling Machine
平面侧面多功能贴标机



Automatic Rotary Cache Printing
Grinding Wheel Labeling Machine
全自动转盘式缓存打印砂轮片贴标机



Automatic Carton Labeling Machine
全自动纸箱多标头贴标机



Automatic High Precision Plane Labeling
Machine (with rotary structure)
全自动高精度平面贴标机 (带翻转结构)



FK-813

全自动平面双标头贴标机
Automatic Double Head Plane Labeling Machine



适用于在各种物品的上平面贴标签或不干胶膜，如书本、文件夹、盒子、纸箱等，更换覆标机构可适用于不平整表面贴标，广泛应用于大件产品的平面贴标，规格范围大的平面类物体贴标。

Suitable for paste adhesive sticker/film on all kinds of flat products top surface. Such as books,file folder,-box,paper carton,etc.

Modifying the label-strengthening structure,it also can be used to labeling on uneven surface,concave surface, arc surface and so on.

可选配置 Optional

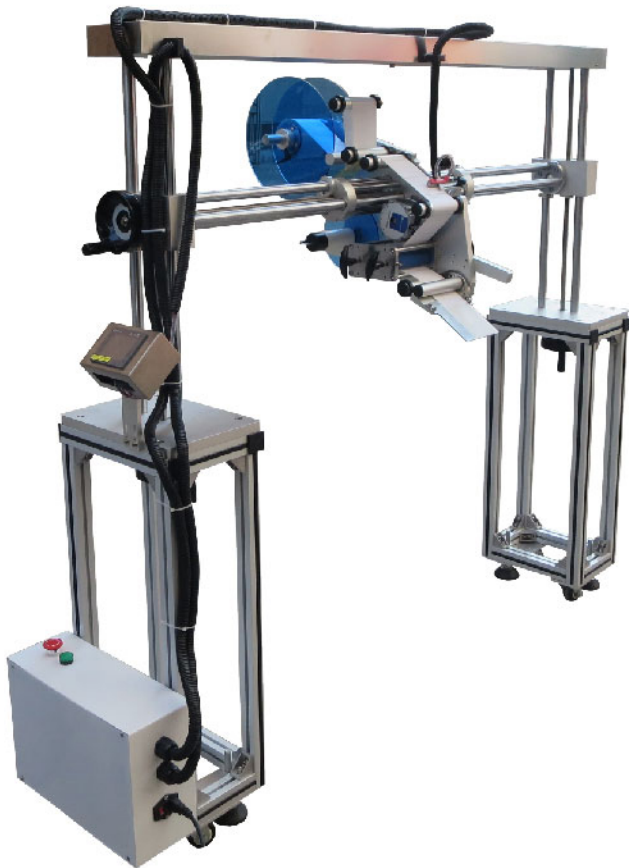
- 可选配喷码机到输送带，可实现贴标前或贴标后在产品上喷印生产日期、批号、条码等信息。
Inkjet machine to conveyor to print production date, batch number, and expiry date before or after labeling
- 可选配打码机或喷码机到贴标头，可实现在标签上打印生产日期、批号和喷印条码等信息。
Ribbon coding machine can be added to the labeler head, print production batch,Date of manufacture and expiry at the same time.Reduce packaging processes, greatly improve production efficiency.



主要技术参数 Technical Parameters	FK-813 全自动平面双标头贴标机 Automatic Double Head Plane Labeling Machine
贴标精度 Labeling accuracy	±1mm (不含产品、标签误差)
标准贴标速度 Labeling speed	40-80件/分钟 (与产品尺寸有关)
适用产品尺寸 Applicable Product Diameter	L40-400mm × W40-200mm × H0.2-120mm
适用标签尺寸 Suitable label size	L6-250mm × W15-120mm (长 × 宽)
适用标签内径 Applicable standard roll Inner diameter	Ø76mm
适用标签外径 Applicable standard roll Outer diameter	Ø300mm
适用电源电压 Applicable power supply	220V / 50hz / 1150W
整机尺寸 Device dimensions	2100 × 800 × 1400mm
整机重量 Weight	≈180kg

FK-838

龙门架流水线贴标机
Automatic Plane Production Line Labeling Machine with Gantry Stand



可配套到车间流水线，对流过的产品，进行上平面、侧面的贴标，实现在线贴标，如配套喷码机，对流过的物体实现贴标、喷码一步完成

Customized and be installed on assembly line, labeling on upper plane and cambered surface of flowing objects.Optional inkjet machine to conveyor to print production date, batch number, and expiry date before or after labeling.



主要技术参数 Technical Parameters	FK838 龙门架流水线贴标机 Automatic Plane Production Line Labeling Machine with Gantry Stand
贴标精度 Labeling accuracy	±1mm (不含产品、标签误差)
标准贴标速度 Labeling speed	步进: 40-150件/分钟 伺服: 50-200件/分钟
适用产品尺寸 Applicable Product Diameter	无要求 (取决于流水线输送参数)
适用标签尺寸 Suitable label size	L10-250mm × W10-120mm (长 × 宽)
适用标签内径 Applicable standard roll Inner diameter	Ø76mm
适用标签外径 Applicable standard roll Outer diameter	Ø300mm
适用电源电压 Applicable power supply	220V / 865W / 330W
整机尺寸 Device dimensions	定制设备以实际为准
整机重量 Weight	≈70kg

配套系列 Ancillary Machine Series



FK-839
全自动底部流水线贴标机
Automatic Bottom Production Line Labeling Machine



FK-0001
全自动理瓶机
Automatic Bottle Unscrambler



FX-FX-308
自动折盖封箱机
Automatic Folding Sealing Machine



FK-TB-001
自动套标机
Automatic Shrink Sleeve Labeling Machine



FK-308
全自动L型封切收缩机
Full Automatic L Type Sealing & Shrink Packaging Machine



HP-4525
全自动热收缩L型封切机
Full automatic L type sealing and shrink machine



HP-50
全自动边封机-7.15翻译
Full Automatic Heat Shrink Machine

FK-0001

全自动理瓶机
Automatic Bottle Unscrambler



适用于圆瓶、方瓶的自动整理传送，如链接到贴标机、灌装机、旋盖机等输送带，自动送瓶，提高生产效率。功率是 120w

Suitable for round bottle, square bottle automatic feeding, such as connect to labeling machine, filling machine and cap machine. It can improve production efficiency. The power is 120W.





FK-308

全自动L型封切收缩机 Full Automatic L Type Sealing and Shrink Packaging Machine



采用收缩薄膜包裹在产品或包装件外面，经过加热，使收缩薄膜收缩裹紧产品或收缩机包装后的物品能密封、防潮、防污染，并保护商品免受来自外部的冲击，具有一定的缓冲性，尤其是当包装易碎品时，能防止器皿破碎时飞散，此外，可降低产品被拆、被窃的可能性。

Shrink film is wrapped on product, heating make shrink film shrink to enswathe product, it is sealed, dampproof, anti-pollution, protect product from outer impact. Having cushioning. Particularly, when packing fragile cargo, it will stop flying apart when utensil broken. Besides, it can reduce the possibility of unpack and stolen.

主要技术参数 Technical Parameters		FK-308 全自动L型封切收缩机 Full Automatic L Type Sealing and Shrink Packaging Machine
型号 Model number		FK-FQL-5545
机械尺寸 Size		L1850mm × W1450mm × H1410mm
包装尺寸 Packing size		W+H≤430L+H≤550(H≤120)mm
封刀尺寸/炉腔尺寸 Sealing cutter size/Furnace chamber size		600mm × 500mm
包装速度 Packing speed		10-30件/分钟
功率 Power		1 φ 220V/50-60HZ / 5.5KW
使用气源 Using air source		5.5kg / 平方厘米
最大电流 Maximum electricity		10A
整机重量 Weight		≈ 300kg

HP-4525

全自动热收缩L型封切机 Full automatic L type sealing and shrink machine



- 采用L型封刀系统
- 前后输送采用刹车电机，防止产品因皮带停止因惯性向前冲
- 先进的废膜回收系统
- 人机界面控制，操作简便易懂
- 包装数量计数功能
- 高强度一体成型封刀，封口更牢固，封口线细而美观
- ▲ Adopt L type sealing system.
- ▲ Front and back conveyor adopt brake motor to avoid product forward rush because of belt stop's inertia.
- ▲ Advanced waste film recycling system.
- ▲ Man-Machine interface controller, easy operation.
- ▲ Packing quantity counter function.
- ▲ High strength sealing integrated, sealing more fastness and exquisite

主要技术参数 Technical Parameters		全自动热收缩L型封切机 Full automatic L type sealing and shrink machine
型号 Model number		HP-4525
机械尺寸 Size		L1372mm × W770mm × H1560mm
包装尺寸 Packing size		L800mm × W300mm × H150mm
炉腔尺寸 Furnace chamber size		L1000mm × W450mm × H250mm
包装速度 Packing speed		15-20件/分钟
功率 Power		3 φ / 380V / 50-60HZ / 10KW
使用气源 Using air source		-----
最大电流 Maximum electricity		32A
整机重量 Weight		≈ 220kg



FK-839

全自动底部流水线贴标机

Automatic Bottom Production Line Labeling Machine



可配套到车间流水线，对流过的产品，进行上平面、侧面的贴标，实现在线贴标，如配套喷码机，对流过的物体实现贴标、喷码一步完成

Installed below assembly line, labeling on bottom plane and cambered surface of flowing objects.Optional inkjet machine to conveyor to print production date, batch number, and expiry date before or after labeling.



主要技术参数 Technical Parameters	FK839全自动底部流水线贴标机 Automatic Bottom Production Line Labeling Machine
贴标精度 Labeling accuracy	±1mm (不含产品、标签误差)
标准贴标速度 Labeling speed	步进: 30-150pcs/min 伺服: 40-200pcs/min
适用产品尺寸 Applicable Product Diameter	无要求 (取决于流水线输送参数)
适用标签尺寸 Suitable label size	L10-250mm × W10-120mm (长 × 宽)
适用标签内径 Applicable standard roll Inner diameter	Ø76mm
适用标签外径 Applicable standard roll Outer diameter	Ø300mm
适用电源电压 Applicable power supply	220V / 50hz / 300W
整机尺寸 Device dimensions	750 × 700 × 850mm
整机重量 Weight	≈ 70kg

FK-FX308

自动折盖封箱机

Automatic Folding Sealing Machine



胶带封箱机主要是用在纸箱的打包封箱包装，可以单独的工作，还可以与其它设备联合在一起组成包装流水线配套使用，近几年已经广泛用于家用电器、纺织、食品、百货、医药、化工等行业，更是在轻工业的发展中起到了一定的促进作用，一般的封箱机经济快速、容易调整，可自动的完成上、下封箱动作在提高产品形象的同时还可以提高企业的自动化包装程度。

Tape sealing machine is mainly used for carton packing and sealing, can work alone or be connect to package assembly line.It is widely used for household appliance, spinning, food, department store, medicine, chemical fields.It has played a certain promoting role in light industry development.Sealing machine is economic,fast,and easily adjusted, can finish upper and bottom sealing automatically.It can improve packing automation and beauty.

主要技术参数 Technical Parameters	自动折盖封箱机 Automatic Folding Sealing Machine
型号 Model number	FX-FX-308
整机尺寸 Device dimensions	L1020mm × W850mm × H1450mm
最大包装尺寸 Maximum packing size	L ∞ × W500x H600mm
最小包装尺寸 Minimum packing size	L150mm × W180mm × H150mm
输送速度 Conveying speed	0-20米/分钟
适用电源 Applicable power supply	220V / 380V / 50HZ
适用胶带 Suitable tape	W48mm/60mm/75mm择一使用
功率 Power	800W
整机重量 Weight	≈ 145kg



FK-TB0001

全自动套标机
Automatic Shrink Sleeve Labeling Machine



用于各种瓶型，如：圆瓶、正方瓶、杯型、胶带、电工胶布等瓶身瓶口套标，如配套喷码实现套标、喷码一步完成。

Suitable for shrink sleeve label on all bottle shapes, such as round bottle, square bottle, cup, tape, insulated rubber tape...

Can be integrated with an ink-jet printer to realize labeling and ink jet printing together.

主要技术参数 Technical Parameters	全自动套标机 Automatic Shrink Sleeve Labeling Machine
型号 Model number	FX-FX-308
整机尺寸 Device dimensions	L1020mm × W850mm × H1450mm
最大包装尺寸 Maximum packing size	L∞ × W500 × H600mm
最小包装尺寸 Minimum packing size	L150mm × W180mm × H150mm
输送速度 Conveying speed	0-20米/分钟
适用电源 Applicable power supply	220V / 380V / 50HZ
适用胶带 Suitable tape	W48mm/60mm/75mm择一使用
功率 Power	800W
整机重量 Weight	≈ 145kg

HP-50

全自动边封机
Full Automatic Side Sealing Machine



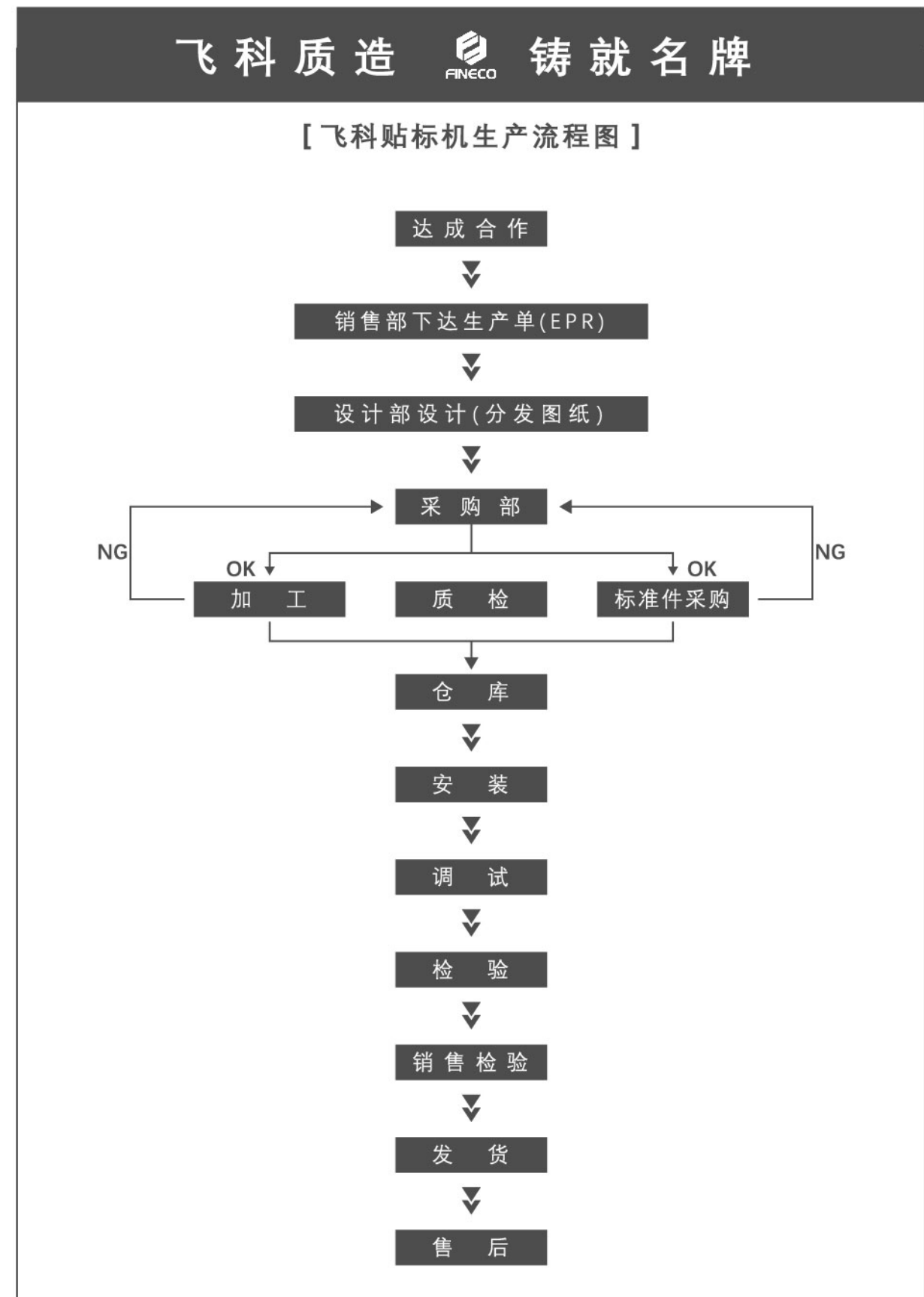
- 采用边封刀系统
- 前后输送采用刹车电机，防止产品因皮带停止因惯性向前冲
- 先进的废膜回收系统
- 人机界面控制，操作简便易懂
- 包装数量计数功能
- 高强度一体成型封刀，封口更牢固，封口线细而美观
- 同步轮一体成型，平稳耐用

- ▲ Adopt side sealing system.
- ▲ Front and back conveyor adopt brake motor to avoid product forward rush because of belt stop's inertia.
- ▲ Advanced waste film recycling system.
- ▲ Man-Machine interface controller, easy operation.
- ▲ Packing quantity counter function.
- ▲ High strength sealing integrated, sealing more fastness and exquisite
- ▲ Synchronizing wheel integrated, stability and durable

主要技术参数 Technical Parameters	全自动边封机 Full Automatic Side Sealing Machine
型号 Model number	HP-50
包装尺寸 Packing size	W+H≤420mm
包装速度 Packing Speed	25pcs/min (视产品尺寸)
速度 Conveying speed	0-20米/分钟
适用电源 Applicable power supply	3 phase 380V 50/60Hz
电流 Power Electricity	10A
功率 Power	3KW
整机重量 Weight	≈ 250kg



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常见故障处理

1 底纸断

底纸断与标签底纸质量、标签牵引途径中刮伤底纸、标签粘连这三个因素几个关系密切。

第一步，检查底纸是否有砍伤情况，如砍伤底纸，则需要更换质量优质的底纸。推荐使用格拉辛底纸，且要求标签供应商控制模切深度，不能伤害到底纸。

第二步，检查标签绕行中是否有刮伤情况，消除刮伤因素。

第三步，如标签粘连，标签容易撕断。控制下一张出标长度，保证不粘连到贴好标签的产品即可。可以通过移动测标电眼架或者使用人机界面的停标延时来达到。

2 贴标头尾偏差超过2mm

标签偏差与标带走偏、出标与产品轴线不平行、覆标时产品上移、产品误差几个因素有关，检查以上几个因素，再行针对性解决。

标带走偏，放松牵引机构，来回拉一下标签，让其自动走正。标签走正后，夹紧两侧限位圈，导正标签。

出标与产品轴线不平行，通过调节贴标头的倾斜度可以实现平行。

覆标时产品上移，引起此种现状，是覆标机构的三个包胶轴与产品轴线不平行所致，调节平行即可。

产品误差，瓶子制作过程中，瓶底不平整即会引起头尾偏差，只有控制好瓶子质量才可以解决。

3 贴标有皱褶或气泡

贴标皱褶主要因素有以下几个：1.出标与覆标速度不一致、覆标不完全、瓶子质量。出标与覆标速度不一致，调节出标速度比覆标轮线速度稍微快即可解决，在整个贴标过程中不能是工件把标签拉出来。2.覆标不完全，调节覆标机构三个滚轴与瓶子的平行基本可解决。

瓶子质量，反复贴几次均会有皱褶即可鉴定为质量问题，只有控制瓶子质量才可以解决。

4 连续出标

连续出标与电眼检测灵敏度有关，调节灵敏度即可，调节方法请参考前面的电眼调整章节。如调节电眼仍无法解决，则可能为标签超出选用电眼的适用范围，或者电眼损坏，需要向厂家咨询。

5 剥标板处底纸松弛

底纸松弛与牵引速度过低与牵引机构打滑有关，若为牵引速度过低，则提高牵引速度可解决；若牵引机构打滑，则扭紧牵引滚轴的锁紧螺丝至底纸不打滑即可。

6 标签的头部褶皱

把工件放在定位的贴标处，在手动状态下让定位汽缸工作，压住工件，用手扶住工件，手动牵引电机，观察标签在刚贴上去时的工作状态，再行解决。

客户产品贴标咨询信息

尊敬的客户您好！我们非常感谢您对“飞科”品牌贴标机的支持与信任，为快速了解清楚您产品贴标的具体需求，推荐专业的贴标方案。请您提供以下信息：

- 1 贵司公司全称（制作方案、系统管理）
- 2 产品种类与图片(食品, 日化, 医药, 五金, 电子, 其它)
- 3 产品尺寸:
平面产品: 长 × 宽 × 高
圆形产品: 直径, 高度
- 4 产品贴标方式:
单标, 双标, 周标, 定位标, 上下标, 侧面标, 打印贴标)
- 5 产品贴标精度要求:
设计标签贴合在产品指定位置上允许的前后左右上下尺寸偏差量
- 6 产品贴标速度要求: 产品包装加工, 贴标的产能效率
- 7 标签材质类型: 不干胶, 透明膜, 泡棉, 3M胶, 其它
- 8 产品来料方式: 人工上料, 自动化产线输送
- 9 产品下料方式: 人工下料, 自动化机构下料

卷状标签制作要求

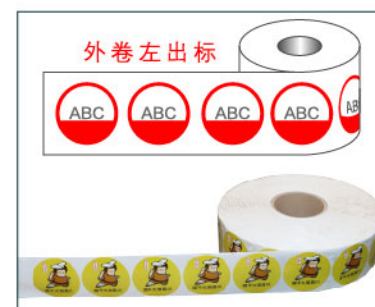
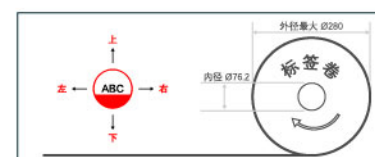
- 标签与标签之间间隔2-3mm（便于电眼检测）
- 标签距离底纸边沿2mm（避免污损标签）
- 标签底纸用格拉辛材质的底纸，此种底纸韧性好防止拉断（避免切伤底纸）
- 卷心内径76mm，外径小于等于300mm（过大不好牵引）
- 注意区分标签的长、宽以及是否透明标签

备注: 若贴的是透明标签

- 普通的电眼检测不到，需要使用高级万能电眼进行检测，但是万能电眼价格比普通电眼高，需要另外加收费用的。
- 不使用万能透明电眼可以在标签与标签之间打一个3×4mm的小方孔。这个可以和标签厂家进行沟通。



出标方向示意图



知名客户-合作案例

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